







HANG THE EXPENSE

Santiago Montoya is the Colombian artist behind the

striking artwork on the main wall of Madsummer's saloon, overlooking the dining table. It consists of four square frames, in which rolls of colourful banknotes have been used to spell out the date 1967 - the year the owner was born. Montoya specialises in creating images using colourful, low-denomination banknotes from all over the world sometimes dollars but more often pre-2004 guilders from Surinam, pre-war Deutschmarks or Belarusian kopek notes. He has exhibited all over the world and says that collecting the notes can take months, with hundreds more hours $needed \ to \ assemble \ them \ into \ the \ final \ piece.$ "If I wanted just to sell art, I would not have put myself into this mess of getting into doing work with money," says Montoya. "And every time I have an idea, it's much more complicated, but that's what I like." Money in art is not a new idea. Andy Warhol printed and painted dollar signs in the 1980s, saying: "I like money on the wall. Say you were going to buy a \$200,000 painting. I think you should take that money, tie it up, and hang it on the wall." And there are numerous artists today who use banknotes in their art – most commonly the dollar, perhaps because

of what it says about economic might. Tattoo artist Scott Campbell, for instance, laser-carved a human heart out of three stacks of dollar bills piled 500 high. In China, Shenzen

designer Hey Yiyang uses strips cut out of banknotes to produce collages. American sculptor Johnny Swing,

dimes welded to a stainless-steel frame.

meanwhile, builds striking curved seats out of nickels and

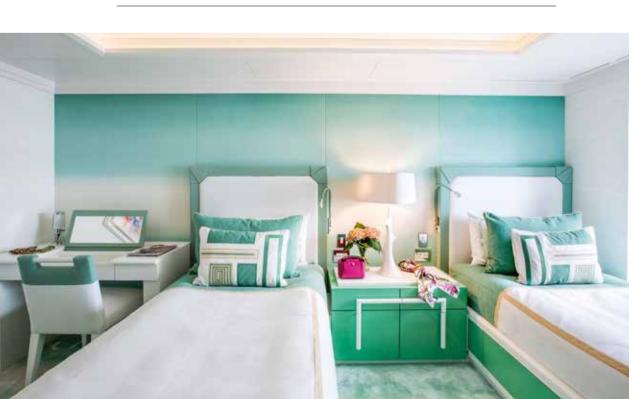






There are seven guest cabins and two upper-deck VIPs on board Madsummer, in addition to the owner's deck further up. Each cabin has its own colour scheme - as the green twin-bed guest cabin (opposite page bottom) shows - and the en suites continue the theme. In the bathrooms, Laura Sessa framed the mirrors with real mother of pearl, stained and lacquered. The cabinets are made from sycamore and there is extensive use of Calacatta marble. Handles are a feature throughout Madsummer and here, the cabinet handles align to create shapes and interest

DESIGNER LAURA SESSA PENNED THE BOAT'S INTERIOR AND INCORPORATED A FEAST OF PRIMARY HUES





Göckes agrees, noting that whereas some very large superyachts leave you feeling "small" and "worried you'll scratch the furniture, if you come on board *Madsummer* you feel comfortable, you can lay down or sit down and you feel right away at home".

A blaze of colour strikes you from the moment you enter the main saloon, where a lavish Tai Ping silk carpet greets you with stripes of white and a rich blue that is a struggle to find a proper name for; azure is as close as it gets. "Blue is the colour of the owner," Sessa says – something that is to be amply confirmed later on.

The six guest cabins on the main deck each exhibit a different colour theme – scarlet, orange, aquamarine and so on. Each one follows a similar pattern, with silk carpets setting the tone. This is then picked up in the cushions, bed linen, the border of the headboard, the heavy woven fabric wall coverings and the gleaming lacquered cabinetry. The finish is pristine, with a range of textures that beg to be touched.

Bathrooms attached to each cabin add to the effect, with a mother-of-pearl mirror frame stained the appropriate colour and lacquered. Alongside the soft stripes of the Calacatta marble, stainless steel fittings and rich sycamore cabinetry, the effect is stunning. Sessa is particularly proud of a latch on the shower door, which is concealed within the otherwise unbroken line of a stainless-steel rail.

The theme of concealment crops up throughout the boat, mostly in wood. "All the door handles are custom designed and built into the panelling," Sessa says. Looking down the central corridor of the main deck, the eye sees dark strips of mutenye wood laid over a gleaming mirror – but no handles. Sessa knows where they are, though, and once you learn to spot them, you realise that the whole corridor is lined with cupboards.

On the upper deck, the two VIP cabins stick to the colour theme, but there are subtle variations. Instead of lacquered wardrobes, Sessa has used geometrically patterned sycamore. Around the large windows, she has created a striking effect by taking heavily grained wood and covering it with bronze. "It is a co-operation between Germany and Italy," she says. "Only an Italian company could produce this finish. The structure of the wood is kept on top. It's really beautiful."

In the owner's suite on the deck above, colour is everywhere. Access from the circular lift is through his-and-hers dressing rooms, where the azure is concentrated tenfold. The effect is created by covering fine ash panelling with a thick layer of coloured, semi-translucent lacquer. Sessa has set it off with a large red



THE LIGHT CONNECTS THE DECKS, BUT PEDER EIDSGAARD HAS ALSO BEEN VERY CLEVER ABOUT THE WAY HE'S USED LEVELS AROUND THE STERN

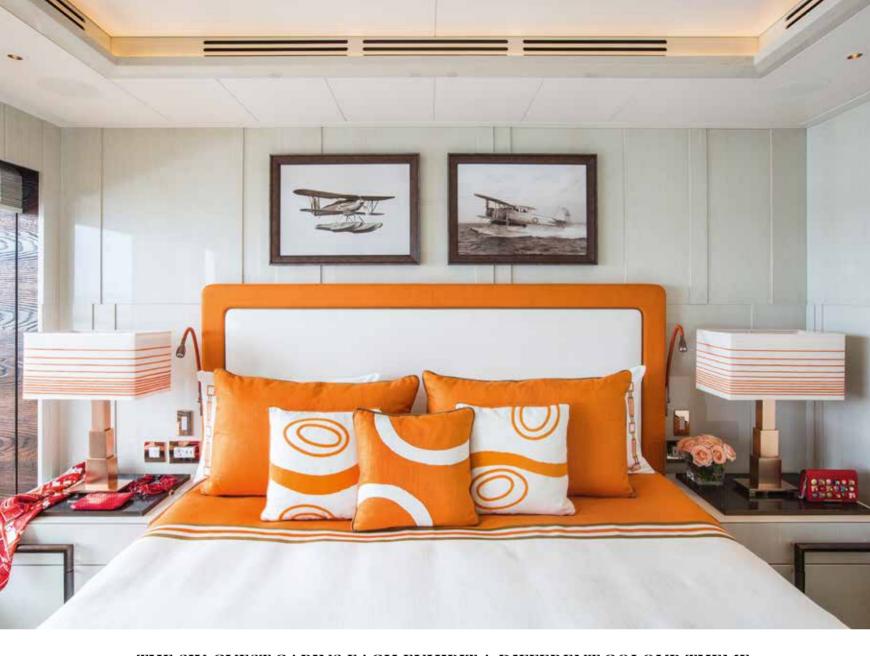


painting of a woman. There are his-and-hers bathrooms, too – hers with a bath, and his in fragile fault-ridden quartzite, which reflects the light differently according to the time of day. "It is very difficult to work with," Sessa confirms.

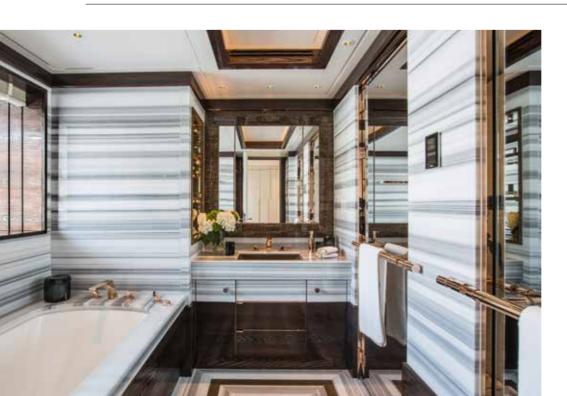
A key requirement of the GA was to make this owner's deck as private as possible, although the front section is given over to the captain's luxurious suite and a wheelhouse that has been finished as if it were a guest area. The captain laughs when I ask about this. "Yes, the owner will sit down with his friends for lunch, then bring his plate through here and talk. He loves boats."

As a nod to that privacy, there are no stairs down from the owner's aft terrace to the upper saloon below. "At some point we had a fold-down staircase, but he deleted that," says Eidsgaard. "He wants to be able to look down and see where everyone is, while being able to retreat and have his privacy."

To this end, the owner's deck has a pair of wings that allow him to gaze down on the pool area two decks below. And there is another special feature that you don't understand until you are standing right at the top or right at



THE SIX GUEST CABINS EACH EXHIBIT A DIFFERENT COLOUR THEME... THE FINISH IS PRISTINE, WITH A RANGE OF TEXTURES THAT BEG TO BE TOUCHED



The VIP guest suites (top) on the upper deck have large windows, which are framed by heavily grained wood. "The structure of the wood is kept on top – it's really beautiful," Laura

Sessa says. She is also particularly proud of the handles that open the shower doors. They are concealed within the clean lines of the stainless-steel rails





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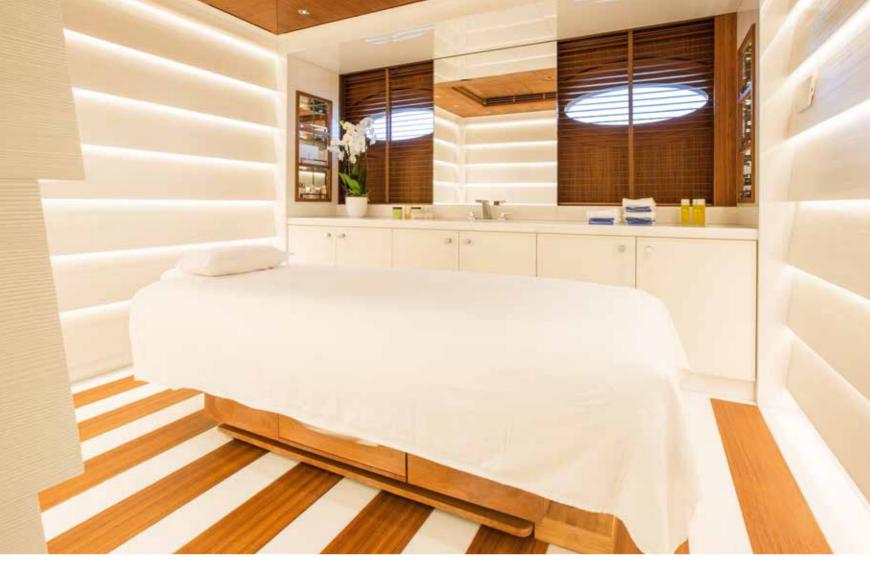
"THERE IS A GLASS BULWARK ON THE MAIN DECK, SURROUNDING THE WHOLE OPEN DECK AREA. THAT IS SOMETHING WE HAVEN'T DONE BEFORE"



the bottom of the boat. Eidsgaard has repeated a 2.5-metre diameter skylight from the well-equipped spa on the lower deck, through the seating area on the main deck, the fire pit on the upper deck and into the owner's terrace. Naturally, there is an awning that can open or close the view. "That means that you could stand in the spa and look up through the decks at the sky," says Eidsgaard. "That is unique."

The light connects the decks, but Eidsgaard has also been very clever about the way he's used levels around the stern. He's created oval-shaped social pods on the two main guest decks, focused on the skylight. And around that, he insisted on removable glass windscreens. You actually step up to the pool area, to create more space in the beach club below, and again, there is more glass here. "There is a glass bulwark on main deck, surrounding the whole open deck area; that is something we haven't done before," says Göckes. "They protect you from wind and also hide you from photographers with a mirrored glass effect."

With family life and entertainment driving the owner's brief, there is plenty of space devoted to toys. Most unusually, perhaps, is the seaplane berth on the sundeck. It required the superstructure to be strengthened to



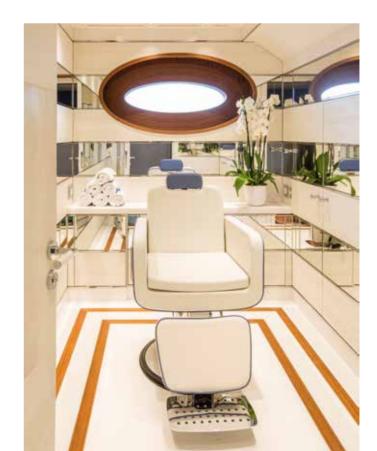
"IF YOU COME ON BOARD MADSUMMER YOU FEEL COMFORTABLE, YOU CAN LAY DOWN OR SIT DOWN AND YOU FEEL AT HOME RIGHT AWAY"

support the 590kg empty weight of a Husky A-IC 200 seaplane, and the crane that stows in the bulwark when not required to lift the plane on to the sundeck. There's a fully certified helideck at the bow, capable of supporting an EC135 (around three tonnes). The tender garage forward can accommodate a 10-metre Ocean I RIB and an II-metre Maori Yacht limo tender, plus five jet skis and a jet board. A second side-opening tender garage aft holds a seven-metre Super Air Nautique G23 wakeboarding boat.

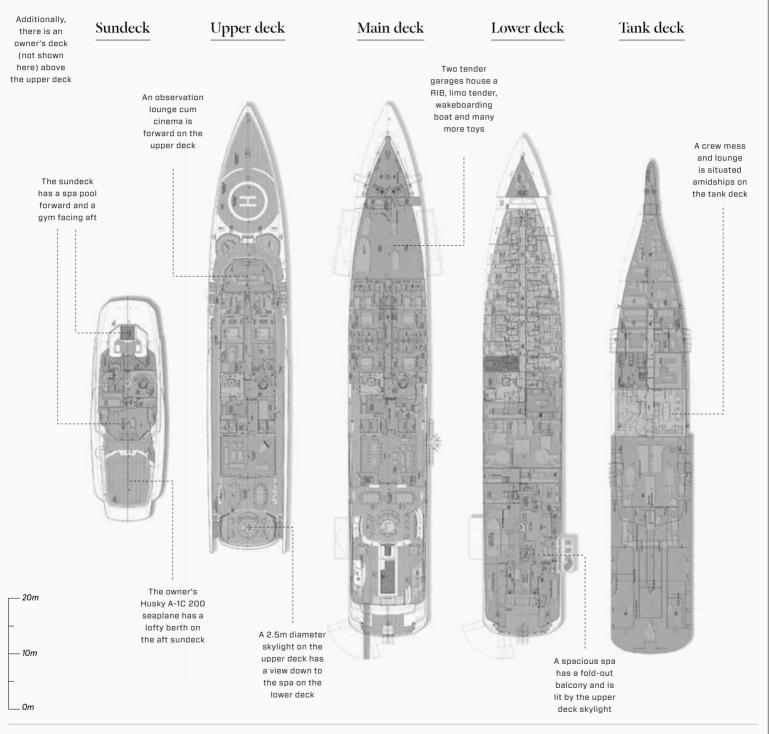
Moran looks back on the new-build project with quiet satisfaction. "The success and speed of this build comes down to two things – a great plan and a great team," he says, listing Captain Chris Beirne, Harrison Eidsgaard, Laura Sessa and the talented craftsmen and employees of the shipyard as key to the success of the project.

Leaving the yacht via the swimming and spa pools, which are separated by a sheet of glass, the masculine-feminine combination is striking. Designer Eidsgaard confirms that the owner is a tall man, who wanted wide side decks, large handrails and even a hint of sharkiness, provided by the exposed stainless steel of the six vast exhaust pipes behind the mast. But there are curves everywhere in the exterior, and not a single horizontal line.

Then again, perhaps this is no coincidence, given that the owner has had plenty of practice in refining exterior design. Looking back over the previous *Madsummers* – the 78-metre Lürssen now called *Roccinante*, and the 55-metre Feadship now *Cynthia*, one thing is sure. As Captain Beirne puts it: "They've gotten more and more colourful as we go along." \square



Madsummer Lürssen



LOA 95m

LWL 74.2m

Beam 14m

Draught (full load) 3.85m Gross tonnage

2,851GT

Engines

2 x MTU 16V 4000 M63

Speed max/cruise 17/12 knots

Range at 12 knots 6.000nm

Generators 2 x MTU 352kW;

1 x MTU 541kW **Fuel capacity** 300,000 litres Freshwater capacity
52.000 litres

Tenders

1 x 9m Yachtwerft Meyer open tender; 1 x 9m Yachtwerft Meyer limo tender; 1 x Pascoe SOLAS rescue boat; 1 x Zodiac SOLAS rescue boat Owners/guests 18 Crew 28

Construction

Steel hull; aluminium superstructure

Classification

GL № 100 A5 Passenger Yacht № MC AUT Naval architecture Lürssen

Exterior styling Harrison Eidsgaard

Interior design Laura Sessa Builder/year

Lürssen/2019 Bremen-Vegesack, Germany t: +49 (0)421 6604 166 e: yachts@lurssen.com w: lurssen.com